

Openreach Free Issue: HOW TO UNPACK AND RECORD THE RECEIPT OF OPENREACH CABLE

Standard Operating Procedure

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Section 1: Introduction

Purpose

The purpose of this SOP is to explain how to:

- Check, record and store new cable deliveries from Openreach and their suppliers.
- Identify the difference between drums, reels and coils.
- How the different documents aid the unpacking process.

Scope

This SOP is for all **Warehouse Operatives** and **Store's Leads** who receive deliveries from Openreach.

The receipt of stores is in the **SOP, HOW TO UNPACK AND RECORD THE RECEIPT OF OPENREACH STORES**.

This SOP is not for Satellite STAs receiving inter-site transfers.

Responsibilities

It is the responsibility of all **Warehouse Operatives** and **Store's Leads** to receive and record deliveries from Openreach and their third party suppliers

Only those trained in this SOP must unpack deliveries.

Section 2: Deliveries to STAs

Openreach will only deliver to an approved Ship To Address known as an 'STA'. All sites have a unique six-digit **STA code**. For sites operating under the Demand Driven Material Replenishment Resource Planning (DDMRP) process, they will also have a unique **T Location**.

Each STA has a dedicated delivery day, but deliveries *could* arrive on other days.

STAs will fall into one of three categories:

- Restricted – delivery is limited to specific work streams – e.g. GFAST
- DSLAMs – delivery is limited to DSLAMs
- Unrestricted – delivery has no restrictions

Also, note how the total amount of cable expected is listed as one line entry, even though this is for multiple drums.

There is no guarantee that drums will arrive in the same week, so you could have a part-delivery.

Cable can arrive on the weekly dedicated-delivery from Openreach's or direct from the supplier on any day.

Print Cable ASNs and keep them in a file awaiting delivery.

Section 4: Daily Status Report

Everyday **National Logistics** will also **email** a copy of the updated **Daily Status Report** to the **contractor's generic stores email** addresses.

Tab 2 of the report will contain a list of the **Open Deliveries** for all STAs.

The **ASNs received should tally with the Open Deliveries** tab of the Daily Status Report.

Some cable ASNs are generated on the evening before the Order Date and others are generated the evening before the Due Date.

Manually raised orders starting VK, PR or FS will not appear on the Daily Status Report, but should appear on an ASN.

National Logistics recommends printing off the Open Deliveries section tab for the relevant T Code the day before the delivery.

Examples of cable shown on the DSR.

Item Co	Item Description	MR/PO	Line Numb	Original Order C	Order Da	Due Da
90059	36F ULWOH CABLE 11KV 1000M	B8001436 0263947	0001	1000	16-Nov-20	03-Dec-20
90059	36F ULWOH CABLE 11KV 1000M	B8001436 0264016	0001	1000	17-Nov-20	03-Dec-20
90059	36F ULWOH CABLE 11KV 1000M	B8001436 0264217	0001	4000	19-Nov-20	03-Dec-20
90059	36F ULWOH CABLE 11KV 1000M	B8001436 0264299	0001	2000	20-Nov-20	04-Dec-20
92343	COF600 36F UG ONLY 2000M STER	B8001842 0021025	0001	8000	25-Nov-20	09-Dec-20
92343	COF600 36F UG ONLY 2000M STER	B8001842 0021044	0001	2000	26-Nov-20	10-Dec-20

Item Co	Item Description	MR/PO	Line Numb	Original Order C	Order Da	Due Da
67522	CABLE PET 50/0.5 (IN METRES)	901919215	0001	200	24-Nov-20	30-Nov-20
34468	CABLE PET 2/0.5 (200M REELS)	901919895	0023	5	26-Nov-20	30-Nov-20
55731	CABLE PET 10/0.5 (REEL OF 200M)	901919895	0029	6	26-Nov-20	30-Nov-20
55733	CABLE PET 20/0.5 (REEL OF 200M)	901919895	0030	2	26-Nov-20	30-Nov-20

Section 5: Delivery

If the site has a forklift truck then the site is responsible for unloading the cable. If the site does not have a fork lift truck the delivery will be on a vehicle with a Moffatt and the driver will unload.

The delivery from Openreach will not have a delivery note.

NOTE: Your signature is confirmation to the driver that he has made a delivery. You are not signing to say the delivery has been checked and is correct.

Deliveries from third party suppliers will supply a Delivery Note.

EMTELLE
Delivery note
DN-120275

EMTELLE
Proof Of Delivery
DN-120275

Order details:
Date: 17/09/2020
Sales order: 50-081638
Customer ref: 50-081638
Contract: 030 MATS - WELSH
Customer PO: 84003002
Vat ref: 01811221
Order ref: 01811221
Date of delivery: 17/09/2020
Time of delivery: 09:00:00
Vehicle: SH-0000843
Customer account: SH-0000843
Signature: [Signature]

Proof of delivery details:
Date: 17/09/2020
Sales order: 50-081638
Customer PO: 84003002
Signature: [Signature]
Vehicle: SH-0000843
Signature: [Signature]
Time: 09:00:00

Item number	Description	Ordered	Delivered	Remaining	Item Pack	Commodity Code	Packaging Ref	Item number	Delivered
30117	63/50MM GREY 1 WAY SUB DUCT 750M ROPED BT 054022 Quantity: 750.00 Warehouse: H-0464	750.00 m	750.00	0.00	1 x 2.35M-1	3921002: 084	2.35M-1	30117	750.00
10117	63/50MM GREY 1 WAY SUB DUCT 750M ROPED BT 054022 Quantity: 750.00 Warehouse: H-0464	750.00 m	750.00	0.00	1 x 2.35M-1	3921002: 084	2.35M-1	30117	750.00
0117	63/50MM GREY 1 WAY SUB DUCT 750M ROPED BT 054022 Quantity: 750.00 Warehouse: H-0464	750.00 m	750.00	0.00	1 x 2.35M-1	3921002: 084	2.35M-1	30117	750.00
3117	63/50MM GREY 1 WAY SUB DUCT 750M ROPED BT 054022 Quantity: 750.00 Warehouse: H-0464	750.00 m	750.00	0.00	1 x 2.35M-1	3921002: 084	2.35M-1	30117	750.00

Order to: 0010 Ltd, Highfield, Huddersfield, TQ9 9LF
Tel: +44(0) 1450 364000 Fax: +44(0) 1450 364001
Email: sales@emtel.co.uk
Web: www.emtel.co.uk

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Cable ID numbers

Cable drums have an identification number printed or scored into the drum and this must be recorded as it required for registering the drum or reel on MATS.

If there is a delivery note, record the drum numbers on the paperwork – see example above.

All cable must be recorded on a Goods Received Note for the purpose of registering the drums on MATS

Example of completed form:

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Section 6: Finding Order Numbers on the Drum Label

Photograph each drum label to aid the registration process and provide a record for checking and reporting errors. **Save a copy of the photographs in a Word document in the shared drive, as you may need to refer to later if there is an invoice query.** Give the files names the order number and the date to aid finding them, if required – e.g. 'B8001436 0262770 - 30.10.20'.

There are various types of order numbers:

MR/PO: 9-digits number generated automatically by Openreach system

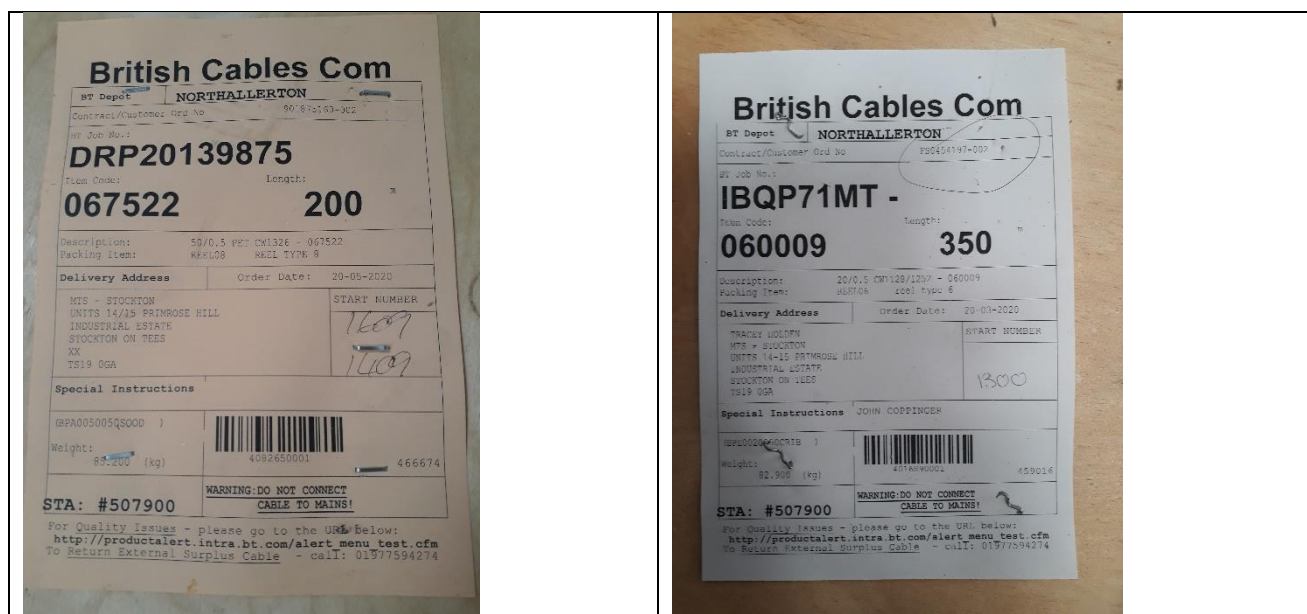
B8: 16-digit blanket order numbers found on cable drums

VK: Items which have been ordered on the old 'Vendor Kanban' process

For every drum or reel the following checks need to be completed:

- The correct cable has been supplied
- The length in meterage is recorded
- The order number is correct
- The drum number is recorded
- The reels are assigned a unique ID number.

Example of drum labels are shown below which will be stapled to the drum.



British Cables Co

COF600 36F OPTICAL 092343

Item: COF600036F092343



COF600036F092343

Wght: 214kg Lgth: 2.000km

Wrh: 840 BCC - Sterlite Fibre Comp

Date: 07-06-20

Drum: 36BBT7949

Id.No: 2336495



2336495

Product manufactured and supplied under Quality Management Systems certified to ISO.9000 series.

WARNING

This drum contains communication cable designed and produced solely for transmission of communication signals.

IT MUST NOT BE CONNECTED TO MAIN'S ELECTRICITY

To avoid injury to persons or damage to property, this cable must not be used for any other purpose.
British Cables Co, Delaunays Road, Blackley, Manchester

British Cables Com

BT Depot: NORTHALLERTON

Contract/Customer Ord No: B8301642-3008900

BT Job No.:

Item Code:

Length:

092343

2000

Description: COF600 36F OPTICAL 362343
Packaging Item: D43000 FOME DRUM SIZE 3

Delivery Address

Order Date: 24-06-2020

MTS - STOCKTON
UNITS 14/15 PRIMROSE HILL
INDUSTRIAL ESTATE
STOCKTON ON TEES
TS19 0GA

START NUMBER

Special Instructions

(COF600036F0923)

Weight: 214.000 (kg)



3403580305

47:095

WARNING: DO NOT CONNECT
CABLE TO MAINS

STA: #507900

For Quality Issues - please go to the URL below:
http://productalert.intra.bt.com/alert_menu_test.cfm
To Return External Surplus Cable - call: 01777594274



4283

Title: Sub-duct Mono-bore 5

BT Item code: 076070

Contract No: B8005007

Manufacturers name: MJS

Date: 27/05/2020

Length of Sub-duct: 1000m

Weight of drum empty: 67kg

Weight of drum full: 244.80kg

Start No. (metres): 0

Finish No. (metres): 1000

Drum No. /ID: 13730

Pass Signature: pass

PRYSMIAN Date: 24 Jun 2020 12:37 Drum No: PW0044348

Product: 60055967

36F 065741 MULTI-EPPU, HOPE Drop 1000m

Delivery No: 4050562239

Customer's PO No: B8001436 - 0253048

For Product and safety information refer to: www.prysmian.com

Product: 60055967

36F 065741 MULTI-EPPU, HOPE Drop 1000m

Product: 60055967

36F 065741 MULTI-EPPU, HOPE Drop 1000m

Product: 60055967

36F 065741 MULTI-EPPU, HOPE Drop 1000m

Product: 60055967

36F 065741 MULTI-EPPU, HOPE Drop 1000m

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36F 065741 MULTI-EPPU, HOPE Drop 1000m

Product: 60055967

36F 065741 MULTI-EPPU, HOPE Drop 1000m

Product: 60055967

36F 065741 MULTI-EPPU, HOPE Drop 1000m

Total Length: 1,000 M

Inner Blank: 12250

Outer Blank: 11250

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Section 7: Numbering Reels with no ID

A reel that arrives without an ID number will have to be given a unique identity number.

You will need to **physically write this number on the reel** in permanent marker or marker paint. **Write the drum ID on the inner reel** so that it is visible when the drums are stacked end-to-end.

Use the **Order Number and Line Number** from the Daily Status Report to identify the drums.

Extract from Daily Status Report

53003	T95	CABLE PET 20/0.5 (IN METRES)	101527691	0001
53003	T95	CABLE PET 20/0.5 (IN METRES)	101527691	0002
53003	T95	CABLE PET 20/0.5 (IN METRES)	101527691	0003
53003	T95	CABLE PET 20/0.5 (IN METRES)	101527691	0004

Use 101527691-0001 for drum one, 101527691-0002 drum two, 101527691-0003 for drum three and 101527691-0004 for drum four.

This methodology makes it easier to identify drums for audit purposes.

Drum Sizes

If the drum size is not shown on the label refer to the table below and choose the drum closest to the size:

Generally, BT drums will start BT, so BTG indicates a G drum, BTJ indicates a J drum.

The reason for recording the drum size it related to returns so that Openreach can calculate the volume of space it will need in the vehicle.

Reel 6:	0.850m x 0.254m x 0.305m	(2ft 9in x 10in x 1ft)
Reel 2:	1.060m x 0.406m x 0.610m	(3ft 6in x 1ft 3in x 2ft)
Reel 1:	1.060m x 0.254m x 0.305m	(3ft 6in x 10in x 1ft)
E Drum:	Approx. 0.80m x 0.80m x 0.33m	(3ft x 3ft x 1ft)
F Drum:	Approx. 1.00m x 1.00m x 0.66m	(4ft x 4ft x 2ft)
G Drum:	Approx. 1.20m x 1.20m x 1.00m	(4.5ft x 4.5ft x 3ft)
J Drums:	Unsure of dimensions	
L Drums:	Unsure of dimensions	
M Drums:	Approx. 2.00m x 2.00m x 1.00m	(6.5ft x 6.5ft x 3ft)
N Drums:	Approx. 2.00m x 2.00m x 0.66m	(6.5ft x 6.5ft x 2ft)
P Drums:	Approx. 2.50m x 2.50m x 1.00m	(7.5ft x 7.5ft x 3ft)

Coils

Coils are supplied without a reel or a drum.

Use the same methodology for numbering cables as reels and attach a label with the ID number written on it.



Cable supplied as 'Stock'

Cable that arrives from Magna Park and supplied on small reels is classified in the same way as Stock and does not need allocating a drum number. The order quantity is the total number of reels expected.

Supplier Name	T locati	Item Co	Item Description	MR/PO	Line Numb	Original Order C
Magna Park NDC	T06	34468	CABLE PET 2/0.5 (200M REELS)	901919895	0023	5
Magna Park NDC	T06	55731	CABLE PET 10/0.5 (REEL OF 200M	901919895	0029	6
Magna Park NDC	T06	55733	CABLE PET 20/0.5 (REEL OF 200M	901919895	0030	2
Magna Park NDC	T07	55733	CABLE PET 20/0.5 (REEL OF 200M	901919517	0014	2
Magna Park NDC	T07	55734	CABLE PET 50/0.5 (REEL OF 100M	901919517	0015	5
Magna Park NDC	T07	55734	CABLE PET 50/0.5 (REEL OF 100M	901919517	0015	5
Magna Park NDC	T95	55732	CABLE PET 20/0.5 (REEL OF 100M	901919152	0003	8

Section 8: Damaged Cable

It is imperative that when damaged items are received that OR have full details to trace the delivery. Please email details immediately to national.logistics@morrisonts.co.uk.

National Logistics will contact Openreach on your behalf and provide you with full instructions of what to do with the cable. **Quarantine the drum until further notice.**

Please provide:

- A photo of the delivery sheet
- Put in writing if the cable is useable or unusable
- Drum ID
- Item code
- Barcode
- Length
- A photograph of the damaged drum



Section 9: Storage of Cable

Fibre and **Sub-Duct** can be stored outside.

Copper must be kept indoors or in a locked and secure cable compound.



Section 10: Time-Critical Activities

Once the cable is recorded on the GRNs, pass all of the documentation to the MATS administrator (if the receipting process activity is done by another person). If not, you are ready to start receipting in MATS. Please refer to SOP, HOW TO RECEIPT NEW CABLE IN MATS.

It is imperative the delivery is opened, checked and put-away the same day or the following working day.

The booking in transactions relating to the delivery must be complete in MATS before 12 noon on the days stated (1300 hours in BST).

Delivery day

Monday	Receipt in MATS before 12 noon on Wednesday
Tuesday	Receipt in MATS before 12 noon on Thursday
Wednesday	Receipt in MATS before 12 noon on Friday
Thursday	Receipt in MATS before 12 noon on Monday
Friday	Receipt in MATS before 12 noon on Tuesday

All MATS transactions are automatically uploaded to Openreach daily. The Planning Board for the next delivery cycle runs automatically on the same evening as the cut-off day, so if transactions for both incoming and outgoing materials have not been transacted the supply of stores the following week will be impacted.

Section 11: Compliance

If two or more contractors are working out of the same STA, sufficient controls **MUST** be in place to ensure **cable is physically segregated for each contractor**.

Contractor STAs are **financially responsible to MTS** for the stock and cable stored in its compound, so it must comply with the instructions in this SOP.

Failure to comply with these processes will result in your STA being **temporarily closed** until it can demonstrate compliance. If it is reopened and fails a second time, then it risks being **closed permanently** and contractors will have to travel to an MTS STA for stores.

Section 12: Document Retention Policy

The retention period is **two full calendar years** for stores documents. You may need to refer to them to check for errors in the audit process.